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## Assembling the windows



**Always take the utmost care not to damage or scratch the glass during assembly.**

1. Insert the glass (**A-Fig.1**) inside the door, allowing it to slide along the guides.
2. Secure the glass at the rear of the door, inserting the plate (**B-Fig.2**) inside the guide (**C-Fig.3**).



Fig.1

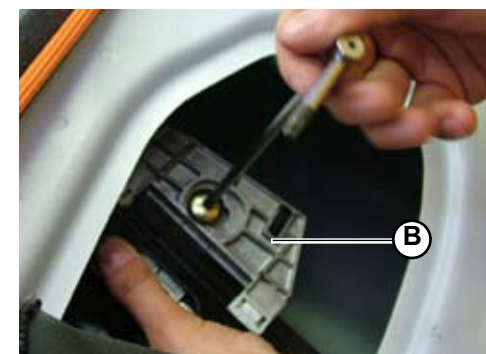


Fig.2



Fig.3



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3. Tighten the screw that secures the clamp (**D-Fig.4**) at the front.

- Assemble the internal door guard (**083705**).
- Assemble the door seal (**083705**).
- Assemble the door cover (**086805**).
- Assemble the side car hi-fi system loudspeaker (**097505**).

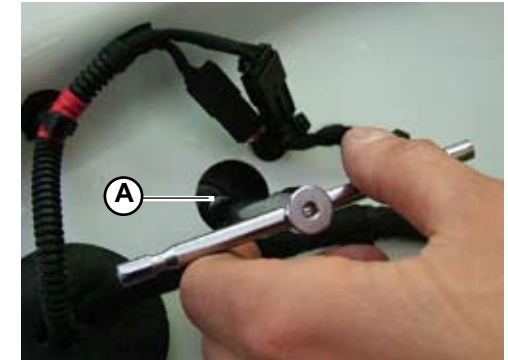


Fig.4